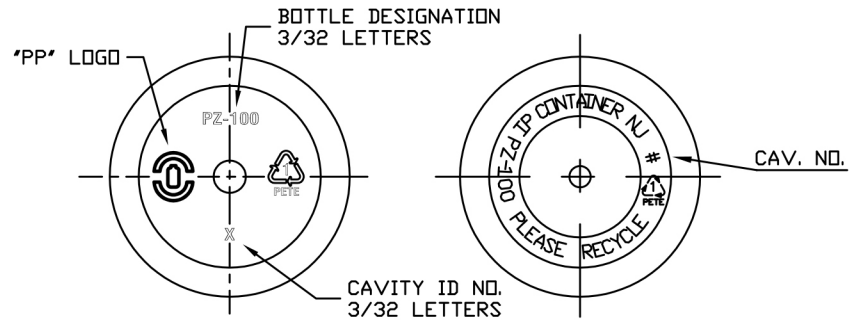



THREAD DATA:
 "S" = .046 ±.015
 THREAD: L Style Thread
 ONE FULL TURN OF THREAD
 6 T.P.I. - .167 PITCH
 Helix angle = 2° 9'

BLOW UP
 SCALE 4:1



②
Available With Either Bottom

2	4-01-11	ECN #1815; Added Alternate Bottom View	KD	
1	5-26-09	ECN #1777; 3.386 O.A.H. was 3.406	KD	
REV.	DATE	DESCRIPTION	BY	
Tolerances (except as noted)		 <p>100 cc Pharmaceutical Round</p>		
decimal	fractional			angular
±.030	±1/32			±1°
weight (gr)	overflow (cc)			
16.8±1	125±5			
material	PETE	scale FULL		
min. wall thickness :		drawn by: AZ	date: 7/28/05	
.012		app'd by:	date:	
		rev. 2	drawing no. B-7213	