



| SPECIFICATION<br>NECK FINISH<br>53SP400 |       |       |
|---|-------|-------|
| KEY                                     | MAX   | MIN   |
| T                                       | 2.065 | 2.035 |
| E                                       | 1.971 | 1.941 |
| H                                       | 0.418 | 0.398 |
| S                                       | 0.061 | 0.031 |
| I                                       |       |       |

PROPRIETARY AND CONFIDENTIAL

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Rev. B Min. wall thickness added, 11-22-2013

|                                      |                        |           |          |
|--------------------------------------|------------------------|-----------|----------|
| UNLESS OTHERWISE SPECIFIED:          |                        | NAME      | DATE     |
| DIMENSIONS ARE IN INCHES             | DRAWN                  | AS        | 03-16-10 |
| TOLERANCES:                          | CHECKED                | NP        | 03-16-10 |
| FRACTIONAL ± 1/16                    | ENG APPR.              | AMIT SHAH | 03-16-10 |
| ANGULAR: MACH ± 1° BEND ± 1°         | MFG APPR.              | CB        | 03-16-10 |
| TWO PLACE DECIMAL ± .05              | Q.A.                   | JS        | 11-22-13 |
| THREE PLACE DECIMAL ± .005           | COMMENTS:              |           |          |
| Min. wall thickness 0.012            | O'FLOW: 570.0 ± 10.0cc |           |          |
| INTERPRET GEOMETRIC TOLERANCING PER: | WT. 38.5 ± 2.0gms.     |           |          |
| MATERIAL                             |                        |           |          |
| HDPE                                 |                        |           |          |
| FINISH                               |                        |           |          |
| 53SP400                              |                        |           |          |
| DO NOT SCALE DRAWING                 |                        |           |          |

|                                   |          |              |
|-----------------------------------|----------|--------------|
| TIM PLASTICS, INC.                |          |              |
| TITLE:                            |          |              |
| 500ccW WIDE MOUTH ROUND (53SP400) |          |              |
| SIZE                              | DWG. NO. | REV          |
| A                                 | 10010500 | B            |
| SCALE: 1:1                        |          | SHEET 1 OF 1 |